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Injecting
Knowledge

Injection Moulding

BRAMP is certified according:

NP EN ISO 9001:2015

IATF 16949:2016

NP EN ISO 14001:2015

Production / Plastic Injection Dept.

- Plastic injection by mono and bi-material (2k);
- Capability of over injection, namely with metallic inserts;
- 67 injection machines with clamping forces from 15Ton up to 1.100Ton;
- 5 are bi injection machines;
- 66% of the total machines are ENGEL;
- Assembly lines for sets / products;
- Quality "wall"

Injection Moulding

Engineering and Commercial Dept.

- Designing and Development of new products / components supported by CAD/CAE software tools;
- Feasibility analyses and DFM studies of products developed by customers;

Rapid Prototyping Unit

- Prototypes manufacturing by FDM (ABS-M30, PC e PA12);

Metrology Dept. (internal capability for developing PPAPs)

- Dimensional control: scanner 3D, 3D coordinates machine and profile projector;
- Mechanical tests: Tensile machine;
- Humidity control; Color control;
- Durometer for hardness assessment;
- Others means of control usually available in this industry;

Thank you

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