



FERESPE

Investment Casting

+ We cast strong connections +

Blades for Shot Blasting Machines – Wheel type

High wear resistance components

Material

DIN G-X300CrMo15-3

EN 12513 EN-GJN-HV600 (XCr14) AC

ASTM A532 IIB



*Sand Casting
(new)*

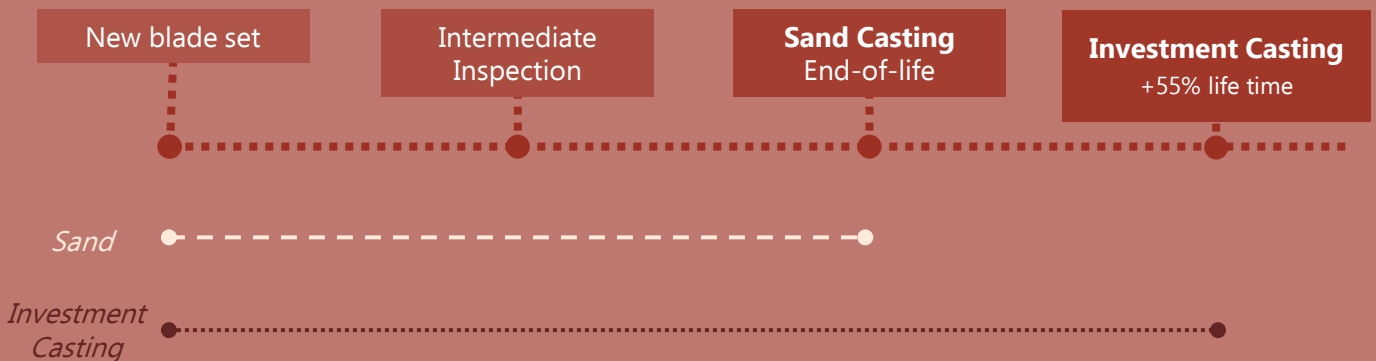
*Investment Casting
(new)*



*Sand Casting
(end of life)*

*Investment Casting
(end of life)*

Inspection Cycles



Investment Casting vs Sand Casting *Blades*

- Better roughness surface and dimensional accuracy
- More accurate weight ranges
- Longer life: over + 55% compared to sand casting